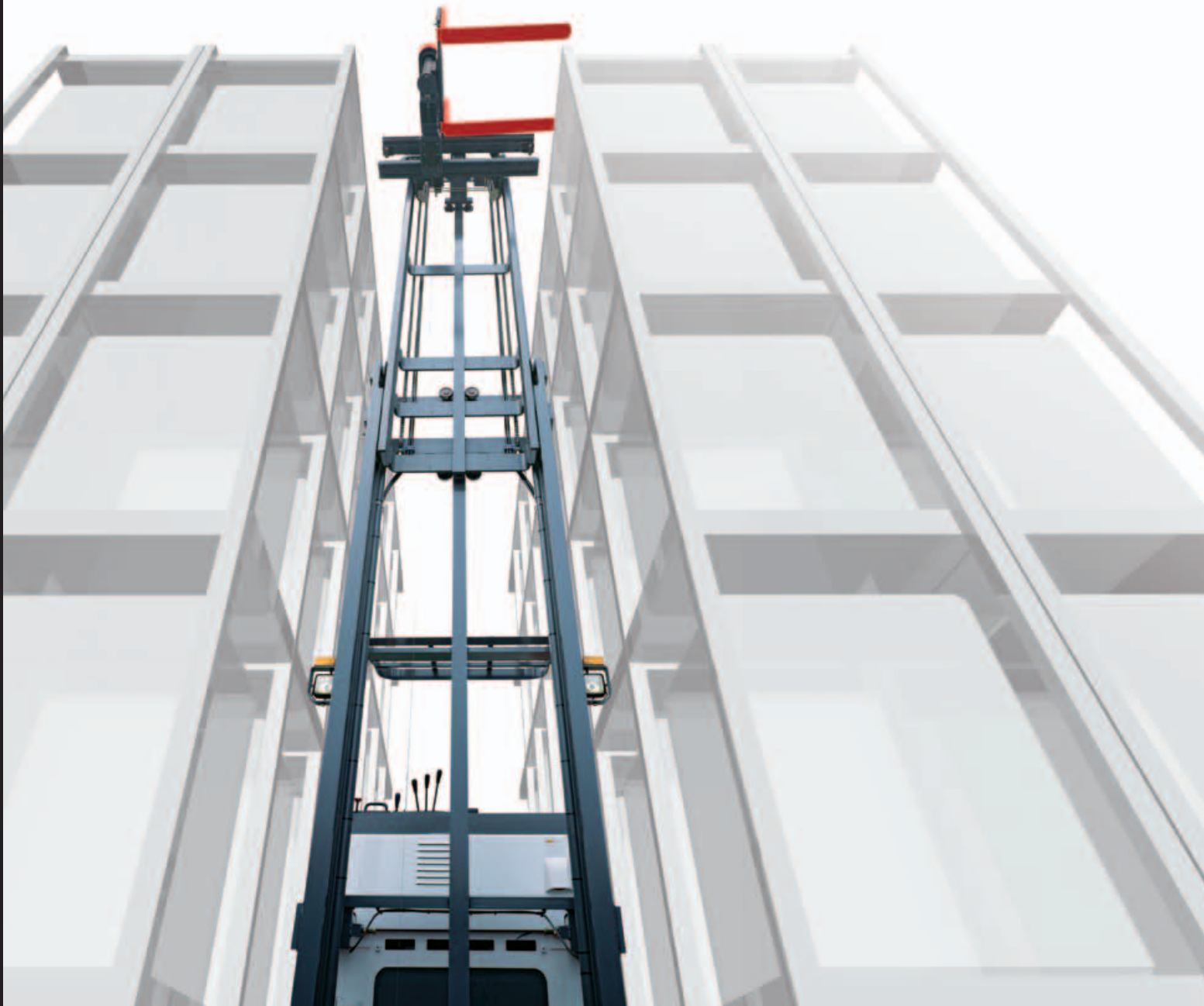


**ELECTRIC LIFT TRUCK
RACK FORKLIFT TRUCKS**

RFTL, RFTL-T Series





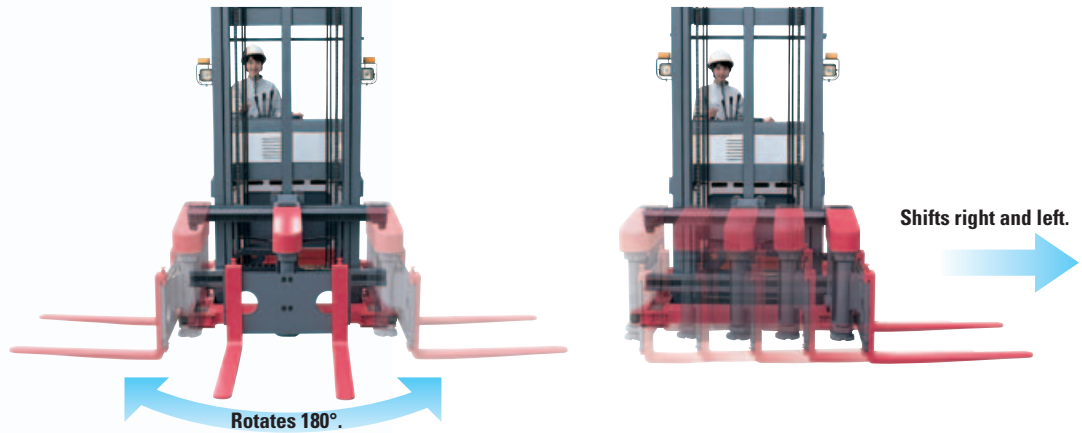
The Rack Fork System

The total solution for higher, larger, more efficient use of space. It's the breakthrough warehouse managers have been waiting for.

Demand for more efficient warehouse logistics has never been greater. Increased storage area and more effective use of limited space are the major needs. The Rack Fork Series of electric forklifts is the market leader for medium-height rack applications. Our latest models now meet modern logistics needs with AC control and an electric turret head. Best of all, the Rack Fork Series incorporates Nichiyu's legendary technical excellence and vast experience in electric forklift trucks.

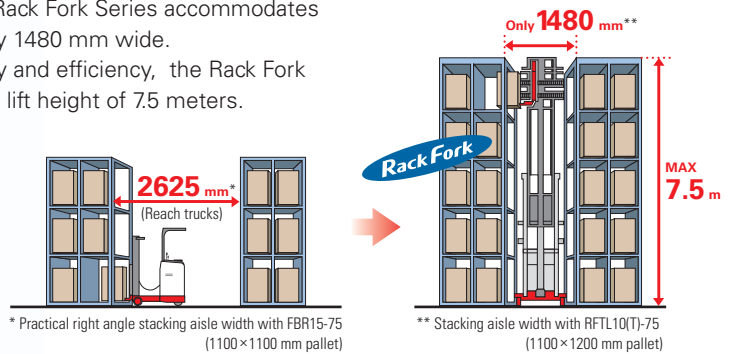
Offers Three-directional Loading.

The Rack Fork Series handles loads from three directions by means of shift-and-rotate operation or with conventional forward loading and unloading. No turning of the truck is required.



Accommodates Aisles Only 1480 mm Wide.

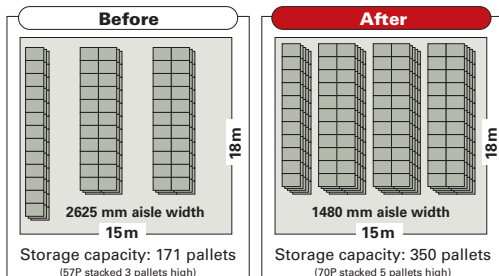
Compared to reach trucks, the Rack Fork Series accommodates significantly narrower aisles only 1480 mm wide. An ideal combination of capacity and efficiency, the Rack Fork Junior Series offers a maximum lift height of 7.5 meters.



Advantages

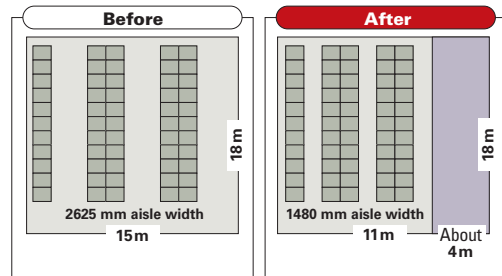
CASE 1 Greatly increases the storage capacity of your current warehouse.

Doubles your storage capacity all at once. Easily handles peak cargo volumes.



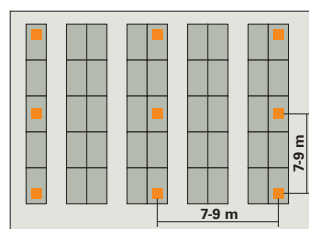
CASE 2 Creates extra space within the same storage capacity.

Adds 27% to your existing open floor space. Provides additional margin to the flow path of any logistics center.



CASE 3 Even warehouses with many pillars can be redesigned for minimal loss of space.

Many warehouses operated as logistics centers have 7 to 9 meter spans between pillars. Now such pillars can be incorporated within racks to correct layouts difficult for conventional trucks to maneuver around.



Rack Fork

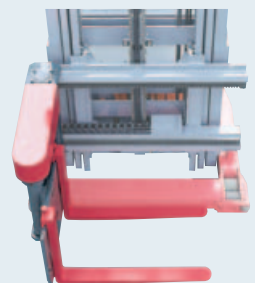
Rack Fork Junior
Rack Fork Junior T
RFTL10/12/15-75
RFTLA10/12/15-75
RFTL7T/10T/12T/15T-75



Now with AC control and electric turret head for enhanced functionality and extended operating time.



Photo: RFTL10-75 with optional mast-mounted

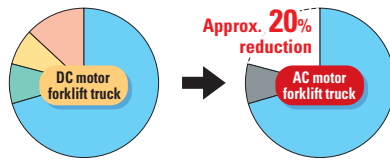


Intelligent HSVC-AC (High Grade Super Vehicle Control System)

Total AC contributes to smooth & powerful operation.

We have continued to improve our super intelligent control system (HSVC-AC) in order to extend the performance of humans and machines to the limit. Our newly developed AC motor and inverter for traveling and lifting have achieved unprecedented smoothness. What's more, maintenance costs have been reduced.

Reduced maintenance cost



- DC motor forklift truck
- AC motor forklift truck
- Brake shoes, tires, hoses, various switches, inspections, etc.
- Distilled water
- Brushes for traveling and lifting motors
- Contactors for traveling and lifting

Enhanced Basic Operability

Traveling speed 10.0 km/h

(Model RFTL10-75, unladen)

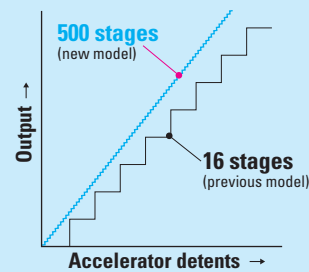
The innovative AC motor ensures smoother and more powerful travel.

Lifting speed 370 mm/s

(Model RFTL10-75, unladen)

A new AC motor has been adopted for lifting. Lifting speed has been increased by 6% compared with our previous models while providing smoother operation.

Graph of inching performance



For smoother and more powerful travel, we have increased the number of travel control stages to 500 from 16 (with previous model).

More Comfortable Operation

Greatly reduced impact noise during lifting and lowering (soft ending, changing, and landing)

Soft ending (optional on the RFTL and RFTL-T)

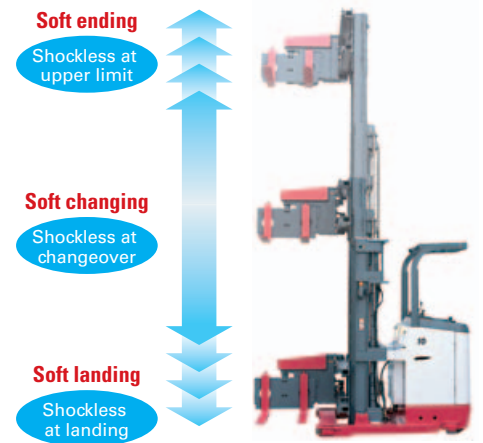
Ensures a slow speed when approaching the highest point on the mast.

Soft changing

With a three-stage mast, the lifting shock is reduced at the cylinder changeover during lifting and lowering.*

Soft landing

When the fork is lowered to 100 mm before contact with the ground, the lowering speed is slightly reduced and the impact noise is softened when the fork lands at the end of its range (unladen).*



* Standard equipment on all RFTL(A)/RFTL-T-75 models

Advanced Electric Turret Head*

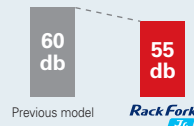
Minimizes the shock to the load while reducing energy consumption by 50% for enhanced operability.**

We have changed the shift-and-rotate motion from a conventional hydraulic drive to an electric motor drive. This innovation offers exceptionally smooth and quiet operation while providing greater energy efficiency.

* Standard equipment on Models RFTL(A)10/12/15-75

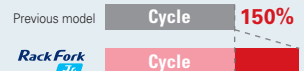
** Actual measurement from Nichiyu's test course

Noise reduced to 55 dB

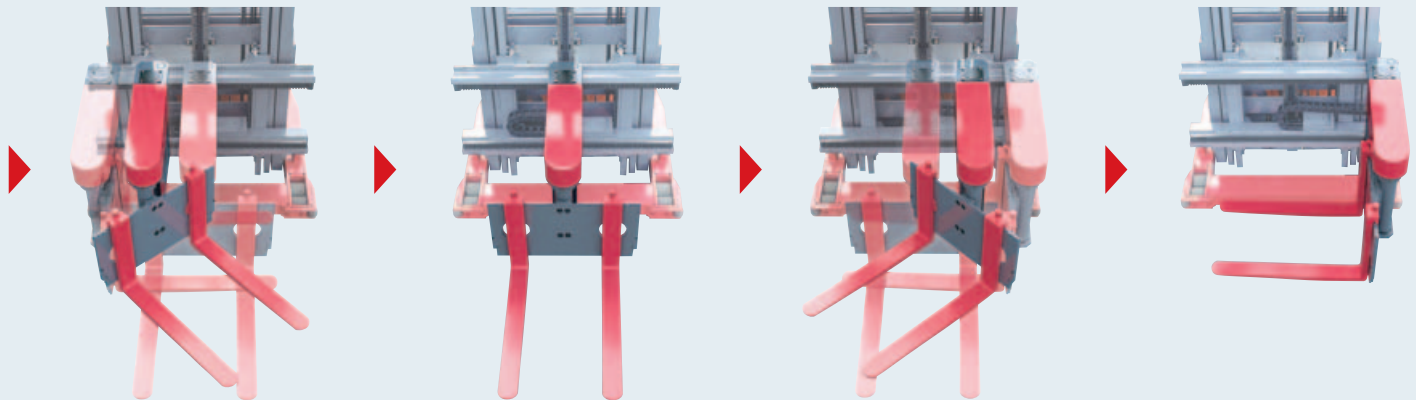


Nichiyu's actual measurement of shift and rotate function with 1.0-ton model (unladen)

Operability



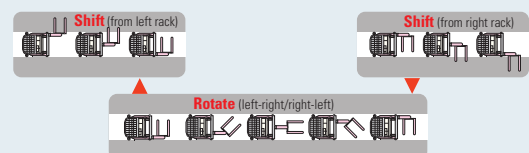
The work cycle per charge is about 50% greater than that of a previous forklift truck.**



The smooth rotating and shifting motion ensures fast operation and prevents load spillage.*

Shifting and rotating are interlocked and operated with a single lever. When no load is being carried, the head can be turned in an aisle. (Operations should be limited to within the range of vision.)

* Models RFTL(A)10/12/15-75



For More Comfortable Operation

Numerous functions contribute to ease of operation.

The comfortable, ergonomically designed cockpit ensures hours of fatigue-free operation.

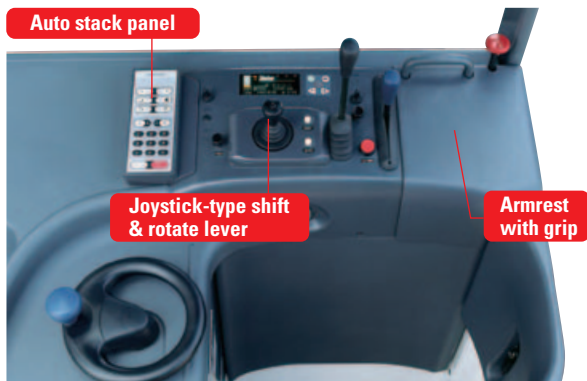


Photo: RFTL10-75

Innovative joystick-type shift & rotate lever **Jr.**

The innovative joystick enables single-lever activation of the shift & rotate mechanism. In addition, the electric turret head and smooth interlocking provide for smooth and efficient loading work.



Photo: RFTL10T-75

Triple-lever operation that feels just like a forklift **Jr.T**

Each operation—lift, shift and rotate—is controlled by its own lever, all mounted in a row. This also enables simultaneous shift-and-rotate operation (hydraulic type).



The display features a vacuum fluorescent display (VFD) providing excellent visibility. It is capable of displaying regular information such as remaining battery capacity, traveling speed, traveling distance, and date and time. In addition, it displays the mode settings as required, multi-hour meters, and reserve battery charge. Should a malfunction occur, the error display screen automatically appears to display the error code and details.

Safer, More Secure Operation

Automatic lifting stop function for secure loading

With optional Full Auto Stack and Semi Auto Stack Devices **Jr.**



Full Auto Stack:

Lifts to higher positions can be registered beforehand for one-button operation. Therefore, operations such as insertion (manual), inching and retrieval can be performed automatically.

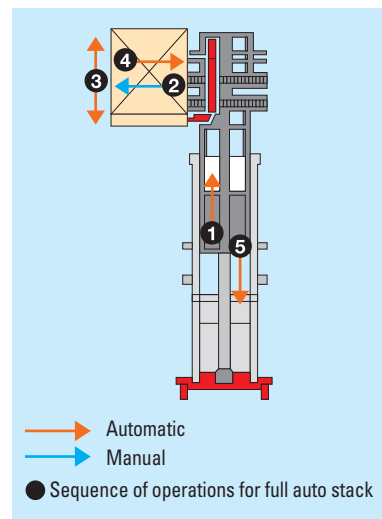
Semi Auto Stack:

Perform lifts automatically at the touch of a button. (Both full auto stack and semi auto stack can be set to AB changeover in a maximum of nine stages.)

With optional Simple Semi-auto Stack Device **Jr.T**



The stage heights for stopping, loading and unloading can be preset in six stages. Simply pulling the lift lever automatically stops the forks at the designated stage height. This feature is helpful for working at higher lift heights.



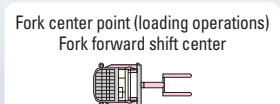
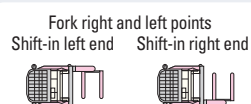
For handling work at higher lift heights with confidence **Jr.**

Smooth operation is possible thanks to the stageless control of the electric turret head. This greatly reduces shaking of the mast at higher lift heights. The result is safer and more accurate operation.

A variety of operator-centered safety devices **Jr.**

Various interlocks are provided as standard to prevent unintentional or accidental traveling and operation.

Fork positions for traveling



The interlock prevents travel when the forks are in any other position.

Lineup

Equipped with an advanced electric turret head.

Rack Fork **Jr.**

RFTL10/12/15-75
RFTLA10/12/15-75



Photo: RFTLA15-75

Incorporates the highly versatile triple levers.

Rack Fork **Jr.T**

RFTL7T/10T/12T/15T-75



Photo: RFTL10T-75

Perform double duties in both pallet handling and picking operations. This is the optimal approach for the multiple, small-lot products storage warehouse.

Pallet Picker

RFTP10/10C/12



Photo: RFTP10C-75

Fork view monitor

Camera & Monitoring System ensures a more secure unloading operation

■ Fork view monitor (Optional) **Jr.** **Jr.T**

This system captures the pallet emitted by laser beam with a small camera and displays it on a screen.



STEP 1 Check loads with the camera and laser beam



Switch ON



Fork side

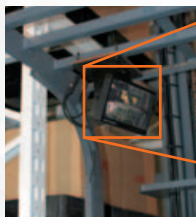


Pallet side

Laser beam emitting and camera monitoring start

STEP 2 Check the insertion point on the monitor and start unloading operation.

The pallet-insertion point is displayed on the monitor via the camera mounted to the base of the fork.



7-inch LCD monitor

The Best Systems for Your Logistics Site

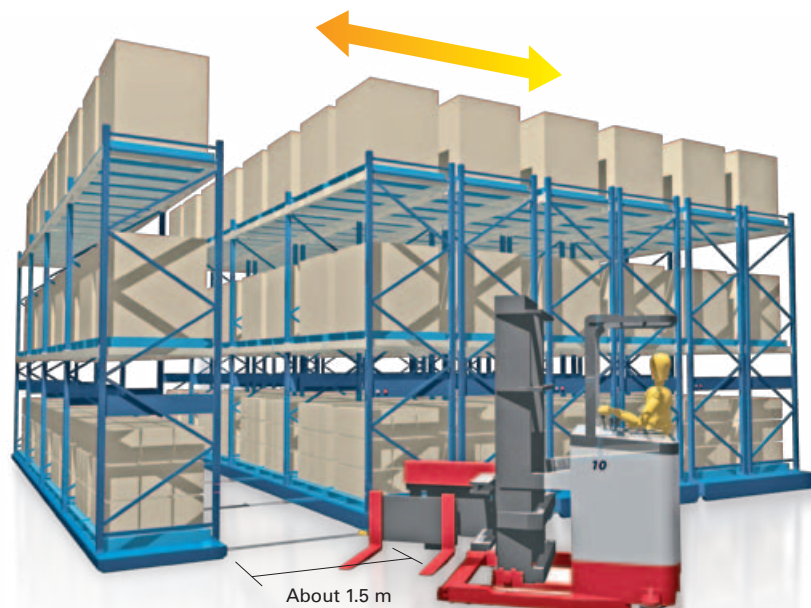
Rack Fork **Jr.** & Pallet Rack (Order Picker, Walkie Trucks)



The Rack Fork Junior can be used for warehousing with a pallet load, an order picker for carry out case picking, and the walkie trucks for case picking from the bottom-most stage. Because the aisle width requirement is only about 1.5 meter, the same as that of a forklift, storage efficiency is increased and picking from both sides is possible. Thus, you will save space and work more efficiently.

Rack Fork **Jr.** & an Electric Motor-powered Movable Shelving System

Maximize your storage capacity by combining an electrically powered movable shelving system that requires only one aisle. The movable shelves can be opened and closed easily by remote control while the operator rides on the Rack Fork Junior. This is an optimal design for sites requiring the most efficient use of capacity in a limited space. We provide the best systems for commercial warehouses, freezer warehouses and various other logistics sites.



An extensive product lineup and a delivery record of success



Combined with the electric motor-powered Movable Shelving System "Nichiya Pack".



Stepless shift control ensures smooth handling.



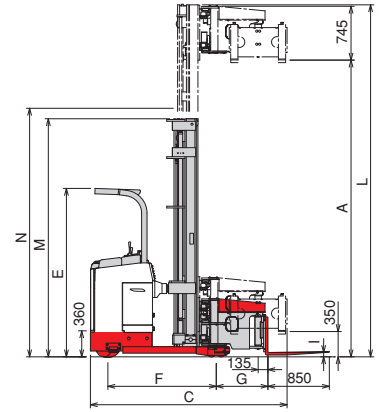
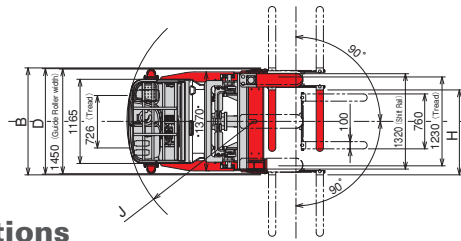
Improves storage efficiency and safety.



Multiple trucks speed up job completion times.



Combine the "Pallet Picker" to handle case picking.



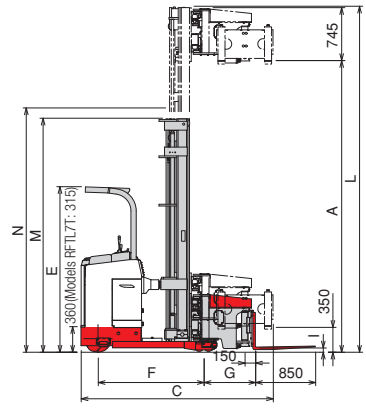
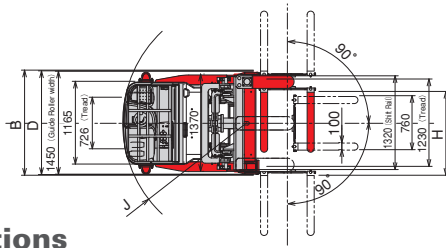
Rack Fork Junior Specifications

		Unit	RFTL10-75	RFTL12-75	RFTL15-75	RFTLA10-75	RFTLA12-75	RFTLA15-75	
Performance	Capacity	kg	1000	1200	1500	1000	1200	1500	
	Load dimensions (L x W)	mm	1100x1200						
	Load center	mm	550						
	Lift height	A mm	A						
	Lift height (Maximum)	mm	6500			7500			
	Lifting speed	Laden	mm/s	340	310	270	330	280	270
		Unladen	mm/s	370	350	310	370	310	270
	Traveling speed	Laden	km/h	9.5	9	8	9	8.5	8
		Unladen	km/h	10	9.5	8.5	9.5	9	8.5
	Rotating speed of forks	s/180°	12	14	13	12	14	13	
	Shift speed	mm/s	240	230	220	240	230	220	
	Main aisle width (calculated)	mm	3120	3120	3300	3280	3280	3300	
Stacking aisle width	B mm	1480	1580		1480	1580			
Dimensions	Overall length	C mm	2725	2745	2895	2895			
	Overall width (with across guide rollers)	D mm	1450	1550	1550	1450	1550		
	Overhead guard height	E mm	2330						
	Fork length	mm	850						
	Wheelbase	F mm	1500			1650	1621		
	Front overhang	G mm	715	740	760	765	769	789	
	Shift stroke	H mm	1175	1270	1200	1175	1270	1200	
	Lowered fork height	I mm	60 (to bottom of fork)						
	Minimum turning radius	J mm	1760			1910	1880		
	Tyres	Drive	mm	φ 380*165 Rubber					
Load		mm	φ 127*92 Urethane	φ 140*127 Urethane		φ 127*92 Urethane	φ 140*127 Urethane		
Casters		mm	φ 204*76 Rubber			φ 204*76 Urethane			
Control	Motors	Travel	kW						
		Control method	Inverter						
		Hydraulic	kW						
		Control method	Inverter						
	Steering	kW							
Control method	FET chopper								
Shift & Rotate drive method	Electric / FET chopper								
Battery	Battery capacity	48 V Ah/5HR	320			370			
	Charger	Type	Built-in 4.3 kVA / Stationary 4.7 kVA			Built-in 5.2 kVA / Stationary 6.5 kVA			
	Recharging system	Yes							

Lift height (mm)	Model	3000	3500	4000	4500	5000	5500	6000	6500	7000	7500	
Overall height (mm)	L	RFTL10	3765	4265	4765	5265	5765	6265	6765	7265	-	-
		RFTLA10	3765	4265	4765	5265	5765	6265	6765	7265	7765	8265
		RFTL12	3765	4265	4765	5265	5765	6265	6765	7265	-	-
		RFTLA12	3765	4265	4765	5265	5765	6265	6765	7265	7765	8265
		RFTL15	4015	4515	5015	5515	6015	6515	7015	7515	-	-
		RFTLA15	4015	4515	5015	5515	6015	6515	7015	7515	8015	8515
Height of mast (mast lowered) (mm)	M	RFTL10	2295	2545	2795	3045	3295	3545	3795	4045	-	-
		RFTLA10	2295	2545	2795	3045	3295	3545	3795	4045	4295	4545
		RFTL12	2295	2545	2795	3045	3295	3545	3795	4045	-	-
		RFTLA12	2295	2545	2795	3045	3295	3545	3795	4045	4295	4545
		RFTL15	2545	2795	3045	3295	3545	3795	4045	4295	-	-
		RFTLA15	2545	2795	3045	3295	3545	3795	4045	4295	4545	4795
Mast height during traveling (at 350 mm lift) (mm)	N	RFTL10	2440	2690	2940	3190	3440	3690	3940	4190	-	-
		RFTLA10	2440	2690	2940	3190	3440	3690	3940	4190	4440	4690
		RFTL12	2440	2690	2940	3190	3440	3690	3940	4190	-	-
		RFTLA12	2440	2690	2940	3190	3440	3690	3940	4190	4440	4690
		RFTL15	2690	2940	3190	3440	3690	3940	4190	4440	-	-
		RFTLA15	2690	2940	3190	3440	3690	3940	4190	4440	4690	4940
Capacity (kg)		RFTL10	1000	1000	1000	1000	1000	870	800	750	-	-
		RFTLA10	1000	1000	1000	1000	1000	1000	1000	1000	900	800
		RFTL12	1200	1200	1200	1170	1070	1000	950	900	-	-
		RFTLA12	1200	1200	1200	1200	1200	1150	1100	1050	1020	1000
		RFTL15	1500	1500	1450	1330	1230	1070	970	900	-	-
		RFTLA15	1500	1500	1500	1500	1350	1230	1150	1080	1030	1000
Service weight (kg)		RFTL10	3620	3670	3850	3940	3980	4030	4080	4170	-	-
		RFTLA10	3950	4010	4060	4170	4260	4540	4620	4690	4750	4800
		RFTL12	3740	3790	3930	4030	4070	4120	4180	4260	-	-
		RFTLA12	4040	4100	4160	4270	4550	4630	4720	4780	4840	4900
		RFTL15	4130	4180	4410	4460	4510	4580	4660	4710	-	-
		RFTLA15	4290	4350	4660	4720	4780	4860	4970	5030	5090	5150

Notes: 1. The above drawing and table indicate a pallet size of 1100 (L) X 1200 (W) mm. Different pallet sizes would result in changes in the above figures.
 2. The figures in the above figure and table apply to models with a standard mast (two-stage mast). Specifications differ for models with a three-stage mast.
 3. Different pallet sizes require changes in aisle width, shift stroke, and boom size.
 4. The standard guide roller is installed only on the lower part; for unit with up to 6000 mm mast, installed on the upper part as well for unit with higher than 6000 mm mast.

5. The rack height determines the height of the upper guide roller position.
 The width of the guide roller is calculated as shown below.
 Width of upper guide roller (when cargo is aligned to rack edge) = Stacking aisle width - 40
 Width of upper guide roller (when cargo overhangs rack) = Stacking aisle width + 20
 Width of lower guide roller = Stacking aisle width - 30
 6. Clearance is not included in the main aisle width calculation.
 * All specifications are subject to change without notice due to further improvement or modifications.



Rack Fork Junior T Specifications

		Unit	RFTL7T-75	RFTL10T-75	RFTL12T-75	RFTL15T-75	
Performance	Capacity	kg	700	1000	1200	1500	
	Load dimensions (L x W)	mm	1100x1100				
	Load center	mm	550				
	Lift height	A	A				
	Lift height (Maximum)	mm	6000				
	Lifting speed	Laden	mm/s	360	340	300	270
		Unladen	mm/s	430	410	350	310
	Traveling speed	Laden	km/h	9.5		9	8
		Unladen	km/h	10		9.5	8.5
	Rotating speed of forks	s/180°	8	9	10	11	
	Shift speed	mm/s	240		230	210	
	Main aisle width (calculated)	mm	2880	3080			3250
Stacking aisle width	B	mm	1480		1580		
Dimensions	Overall length	C	mm	2560	2725	2745	2895
	Overall width (with across guide rollers)	D	mm	1450			1550
	Overhead guard height	E	mm	2255		2330	
	Fork length	mm	850				
	Wheelbase	F	mm	1348	1500		1650
	Front overhang	G	mm	715	730	750	785
	Shift stroke	H	mm	1210	1180	1280	1210
	Lowered fork height	I	mm	60 (to bottom of fork)			
	Minimum turning radius	J	mm	1585	1760		1910
Tyres	Drive	mm	φ 330*145 Rubber		φ 380*165 Rubber		
	Load	mm	φ 127*92 Urethane		φ 140*127 Urethane		
	Casters	mm	φ 178*73 Rubber		φ 204*76 Rubber		
Control	Motors	Travel	kW	4.3	5		
		Control method		Inverter			
		Hydraulic	kW	8.8	11		
		Control method		Inverter			
		Steering	kW	0.3			
	Control method		FET chopper				
Shift & Rotate drive method		Hydraulic					
Battery	Battery capacity	48 V	Ah/5HR	210	280	320	
	Charger	Type	Built-in 3.0 kVA / Stationary 3.8 kVA		Built-in 4.3 kVA / Stationary 4.7 kVA		
	Recharging system		Yes				

Lift height (mm)		Model	3000	3500	4000	4500	5000	5500	6000	6500	7000	7500
Overall height (mm)	L	RFTL7T	3670	4170	4670	5170	5670	6170	6670	-	-	-
		RFTL10T	3765	4265	4765	5265	5765	6265	6765	-	-	-
		RFTL12T	3765	4265	4765	5265	5765	6265	6765	-	-	-
		RFTL15T	4015	4515	5015	5515	6015	6515	7015	-	-	-
Height of mast (mast lowered) (mm)	M	RFTL7T	2195	2445	2695	2945	3195	3445	3695	-	-	-
		RFTL10T	2295	2545	2795	3045	3295	3545	3795	-	-	-
		RFTL12T	2295	2545	2795	3045	3295	3545	3795	-	-	-
		RFTL15T	2545	2795	3045	3295	3545	3795	4045	-	-	-
Mast height during traveling (at 350 mm lift) (mm)	N	RFTL7T	2340	2590	2840	3090	3340	3590	3840	-	-	-
		RFTL10T	2440	2690	2940	3190	3440	3690	3940	-	-	-
		RFTL12T	2440	2690	2940	3190	3440	3690	3940	-	-	-
		RFTL15T	2690	2940	3190	3440	3690	3940	4190	-	-	-
Capacity (kg)		RFTL7T	700	700	700	630	580	530	500	-	-	-
		RFTL10T	1000	1000	1000	1000	1000	870	800	-	-	-
		RFTL12T	1200	1200	1200	1170	1070	1000	950	-	-	-
		RFTL15T	1500	1500	1450	1330	1230	1070	970	-	-	-
Service weight (kg)		RFTL7T	2660	2700	2880	2930	2970	3020	3060	-	-	-
		RFTL10T	3450	3500	3880	3980	4020	4070	4120	-	-	-
		RFTL12T	3560	3620	4020	4090	4150	4210	4310	-	-	-
		RFTL15T	3960	4010	4460	4510	4550	4630	4700	-	-	-

Notes: 1. The above drawing and table indicate a pallet size of 1100 (L) X 1100 (W) mm. Different pallet sizes would result in changes in the above figures.
 2. The figures in the above figure and table apply to models with a standard mast (two-stage mast). Specifications differ for models with a three-stage mast.
 3. Different pallet sizes require changes in aisle width, shift stroke, and boom size.
 4. The standard guide roller is installed only on the lower part; for unit with up to 6000 mm mast, installed on the upper part as well for unit with higher than 6000 mm mast (excluding models RFTL7T).

5. The rack height determines the height of the upper guide roller position.
 The width of the guide roller is calculated as shown below.
 Width of upper guide roller (when cargo is aligned to rack edge) = Stacking aisle width - 340
 Width of upper guide roller (when cargo overhangs rack) = Stacking aisle width + 20
 Width of lower guide roller = Stacking aisle width - 330
 6. Clearance is not included in the main aisle width calculation.
 * All specifications are subject to change without notice due to further improvement or modifications.

The Rack Fork Junior Series product line is available in various specialized configurations.

Explosion-proof Specification

Suitable for handling hazardous products in a Class 2 hazardous environment.

Cold Storage Specification

Suitable for working both outdoors and inside refrigerated warehouses down to -35C.

Dustproof Specification

Suitable for material handling operations in severely dusty environments.

Specifications and Equipment

Item		RFTL10	RFTL12	RFTL15	RFTLA10	RFTLA12	RFTLA15	RFTL7T	RFTL10T	RFTL12T	RFTL15T	
Control	Traveling AC control	○	○	○	○	○	○	○	○	○	○	
	Hydraulic AC control	○	○	○	○	○	○	○	○	○	○	
	Shift & rotate drive method	Electric	○	○	○	○	○	○				
		Hydraulic							○	○	○	○
	Smooth interlocking	○	○	○	○	○	○					
Lift Dimensions	L (maximum) mm	1400			1400			1300	1400			
	W (maximum) mm	1600			1600			1300	1500			
Safety Devices	Soft landing	○	○	○	○	○	○	○	○	○	○	
	Soft changing (available for three-stage masts only)	○	○	○	○	○	○	○	○	○	○	
	Soft ending	△	△	△	△	△	△	△	△	△	△	
	Neutral safety	○	○	○	○	○	○	○	○	○	○	
	Safety cruise	○	○	○	○	○	○	○	○	○	○	
	Auto torque increase	○	○	○	○	○	○	○	○	○	○	
	Auto power off	○	○	○	○	○	○	○	○	○	○	
	Shift & rotate stageless changeover	○	○	○	○	○	○					
	Various traveling interlocks	○	○	○	○	○	○					
Regenerative Control	Coasting*	○	○	○	○	○	○	○	○	○	○	
	Plugging	○	○	○	○	○	○	○	○	○	○	
	Braking	○	○	○	○	○	○	○	○	○	○	
	Speed suppression when descending slopes	○	○	○	○	○	○	○	○	○	○	
Auto Stack	Simple semi auto stack (standard 6-stage)							△	△	△	△	
	Semi auto stack (AB switch, 9 stages each)	△	△	△	△	△	△					
	Semi auto stack with inching (AB switch, 9 stages each)	△	△	△	△	△	△					
	Full auto stack (AB switch, 9 stages each)	△	△	△	△	△	△					
	Full auto stack with sensor (AB switch, 9 stages each)	△	△	△	△	△	△					
Guide Roller	Lower guide rollers	4 pcs.	○	○	○	○	○	○	○	○	○	
	Upper guide rollers	Standard for lift heights exceeding 6000 mm	△	△	△	△	△	△	△	△	△	
	Modification of guide roller width		△	△	△	△	△	△	△	△	△	
Handling Aids	Travel stop position mark		△	△	△	△	△	△	△	△	△	
	Lift stop position mark		△	△	△	△	△	△	△	△	△	
	Address pointer		△	△	△	△	△	△	△	△	△	
Multifunctional Display	VFD (vacuum fluorescent display)		○	○	○	○	○	○	○	○	○	
	Safety monitor		○	○	○	○	○	○	○	○	○	
	Text warning		○	○	○	○	○	○	○	○	○	
	Multi-hour meter		○	○	○	○	○	○	○	○	○	
	Odometer		○	○	○	○	○	○	○	○	○	
	Clock with calendar		○	○	○	○	○	○	○	○	○	
	Battery discharge indicator		○	○	○	○	○	○	○	○	○	
	Speed meter		○	○	○	○	○	○	○	○	○	
Built-in Charger	Reserve charge		○	○	○	○	○	○	○	○	○	
	Charging status monitor		○	○	○	○	○	○	○	○	○	
	Charge time extension for low temperature		○	○	○	○	○	○	○	○	○	
	Supplemental thermal charge		○	○	○	○	○	○	○	○	○	
Batteries	Capacity	Voltage	48V									
	201 Ah/5HR											
	210 Ah/5HR							○				
	280 Ah/5HR							△	○	○		
	320 Ah/5HR		○	○					△	△	○	
	370 Ah/5HR		△	△	○	○	○	○		△	△	

- Standard equipment
△ Options

- * Regeneration is adjustable in four stages: LOW, MID, HIGH and NON.
• Some combinations of specifications may not be available. Please contact your Nichiyu dealer.
• All specifications are subject to change without notice.

All specifications have been determined according to Nichiyu's terms and conditions. Specifications are subject to change without notice in the interests of product improvement.

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